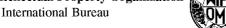
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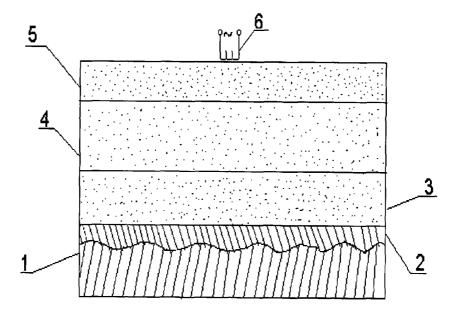
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[Continued on next page]

(54) Title: SPUTTERING TARGET AND METHOD OF ITS FABRICATION



(57) Abstract: This invention relates to powder metallurgy, more specifically, to methods of fabricating ceramics and hard alloy items using self-propagating high- temperature synthesis (SHS). For the method of fabricating a sputtering target for the synthesis of coatings, at least three pellets are fabricated to form said sputtered working layer (4), said intermediate layer (3) and an initiating layer (5) at least from three powdered mixtures having exothermal compositions capable of chemical interaction in SHS mode after the local heat-initiated reaction. The sputtered working layer and the intermediate layer are bonded to a shaped metallic plate (1) through a metallic solder layer (2). Finally, said initiating layer is removed.



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 $\label{eq:conditional} \begin{array}{l} RO,\,SE,\,SI,\,SK,\,TR),\,OAPI\,(BF,BJ,\,CF,\,CG,\,CI,\,CM,\,GA,\\ GN,\,GQ,\,GW,\,ML,\,MR,\,NE,\,SN,\,TD,\,TG). \end{array}$

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A. CLASSIFICATION OF SUBJECT MATTER INV. C23C14/34								
According to International Patent Classification (IPC) or to both national classification and IPC								
B. FIELDS SEARCHED								
Minimum documentation searched (classification system followed by classification symbols)								
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched								
Electronic data base consulted during the international search (name of data base and, where practical, search terms used)								
EPO-Internal, WPI Data								
C. DOCUMENTS CONSIDERED TO BE RELEVANT								
Category*	Citation of document, with indication, where appropriate, of the rele	Relevant to claim No.						
Υ	E.A.LEVASHOV ET AL: "Self-propaghigh-temperature synthesis of fungraded PVD targets with ceramic working layer of TiB2-TiMTi5Si3-TiN" JOURNAL OF MATERIALS SYNTHESIS AMPROCESSING, vol. 10, no. 6, 1 November 2002 (2002-11-01), pag 319-330, XP002427614	1,2,5-10						
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Further documents are listed in the continuation of Box C. X See patent family annex.								
"A" docume consid "E" earlier of filing d "L" docume which citation "O" docume other r	ent defining the general state of the art which is not ered to be of particular relevance tocument but published on or after the international action with the publication date of another is cited to establish the publication date of another or other special reason (as specified) ent referring to an oral disclosure, use, exhibition or means and provided the provided that the published prior to the international filing date but	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "8" document member of the same patent family						
Date of the	actual completion of the international search	Date of mailing of the international search report						
	April 2007	24/04/2007						
Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Hijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31–70) 340–3016		Authorized officer Ekhult, Hans						

INTERNATIONAL SEARCH REPORT

Information on patent family members

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